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(54) Base for transdermal administration.

② A base for transformal administration comprising a fetty acid seter, an alcohol and water and a pharmascultical preparation for transformal administration comprising a medicinal compound and the base. According to the present invention, even a medicinal compound which has been difficult to be absorbed transfermally, can be efficiently administered transfermally.

The present invention relates to a novel base for transdermal administration and a novel pharmaceutical preparation for transdermal administration comprising the base and a medicinal compound.

When a medicinal compound is administered orally, there are many problems in some cases such as low bloavailability owing to first pass effect in liver, degradation in gastrointestinal tructs, low absorption through asstrointestinal membrane, and so on. Furthermore, it is sometimes difficult to orally administer to an aged person or a bed-ridden patient. Recently transdermal administration has therefore been given attention, occuse there are advantages that it is easy to administrate, bring about prolonged effect and lower side effect.

There has been, however, a problem that a medicinal compound penetrates through the stratum corneum slowly because the stratum corneum in epidermis acts as a barrier against absorption of the medicinal compound. Further, dermis may also acts as a barrier against the penetration of a medicinal compound with high lipochilicity.

In order to solve the above-mentioned problem, there have been used as a penetration enhancer, Azone (chemical name: 1-dodecyiazacycloheptan-2-one), menthot, alkyimethylsulfoxides, pyrrolidone or the like. With respect to a base for transdermal administration, there have also been known base components having penetration-enhancing ability, for example, alcohols, fatty acids, fatty acid esters and the like.

Furthermore, there have also been known pharmaceutical preparations for transdermal administration bringing about improved absorption property of a medicinal compound, Such preparation is prepared by combining a specific base and a specific medicinal compound, as described in Jepanese Unexamined Patent Publication No. 15292/1/1990 which discloses a pharmaceutical preparation for transdermal administration comprising a β-blocker such as proparadiol hydrochloride and a base composed of (a) a higher alcohol such as lauryl alcohol or cleyl alcohol. (b) a higher fatty acid such as oleic acid or lauric acid and (c) at least one of ethanol, isopropyl alcohol and water.

However, there are restrictions in practical use of the above-mentioned transdermal penetration enhancers, because the enhancer may cause strong skin irritation or has a problem in safety. Furthermore, even in case that the above-mentioned known base is used in order to improve the transdermal absorption of a medicinal compound, an effective result is not always achieved with all compounds, but achieved only with specific compounds. There has not been known a base which shows the transdermal penetration enhancement effect for any medicinal compounds.

An object of this invention is to provide a base which shows the transdermal penetration enhancement effect for many medicinal compounds.

It has been found that a base for transdermal administration comprising a fatty acid ester, an alcohol and water enables even a medicinal compound, which has been hitherto relatively difficult to be transdermally administered to penetrate skin epiclermis and dermis with a high penetration ratio without using any penetration enhancer, and shorten the lag time in the absorption of a medicinal compound. It has also been found that the above-mentioned effects are exhibited only by a base comprising the above-mentioned three components, and moreover the above-mentioned base can be used for many medicinal compounds. Further, the above-mentioned base has very little skin irritation and therefore a pharmaceutical preparation comprising the base and a medicinal compound has excellent safety.

Although the mechanism of such excellent penetration enhancement effect in the present invention is not full y clear, it can be understood as follows:

A fatty acid ester's mainty distributed to the stratum corneum because of its lipophilicity and interacts with the stratum corneum lipid. An alcohol dissolves both of a hydrophilic medicinal compound and a lipophilic medicinal compound therein and serves as a carrier of the medicinal compound for penetrating a skin. Particularly, a lower monohydric alcohol, such as ethanol, also has a function to increase the stratum corneum liquid fluidity or a function to extract lipids from the stratum corneum. Water serves to increase the solubility of a hydrophilic medicinal compound in the base and serves to accelerate a release of a lipophiic medicinal compound from the base, in addition to a skin hydration. It is considered that a synergistic penetration enhancing effect can be achieved by combining the above-mentioned three components.

Accordingly the invention provides a base comprising a fatty acid ester, an alcohol and water, and a pharmaceutical preparation for transdermal administration comprising the base and a medicinal compound.

The invention is illustrated by Figure 1 which shows the bone mineral density of every section of femur of a vitamin D deficient rat.

In the present invention, as the fatty acid ester, there may be used (A) an ester of a fatty acid having 1 to 32 carbon atoms and an aliphatic monohydric alcohol having 1 to 30 carbon atoms, (8) an ester of a saturated or unsaturated fatty acid having 10 to 22 carbon atoms and a mono- or polyglycerin and the like.

Representative examples of (A) are, for instance, an ester of fatty acid such as formic acid, acetic acid, propionic acid, butyric acid, valeric acid, caprole acid, enanthic acid, caprylic acid, pelargonic acid, caprul

As a preferable fatty acid ester among these, there can be exemplified an ester of a fatty acid having 5 to 32, particularly 6 to 18 carbon atoms, such as caprois acid, enanthic acid, caprylic acid, pelargonic acid, april acid, pelargonic acid, april acid, pelargonic acid, serial caid, stearia acid, otels acid, indeptic acid, myristic acid, pentadecylic acid, palmitic acid, heptadecylic acid, stearia acid, otels acid, nonadecencia acid, acid acid, acid, acid, acid, pelargonic acid, enterior acid, enterior acid, enterior acid, pelargonic acid, montanic acid, melissic acid, lacceric acid, elaidic acid or brassidic acid, and an aliphatic monohydric alcohol, alwing 1 to 20, particularly 3 to 20 acron atoms, such as methyl alcohol, ethyl alcohol, proyyl alcohol, sopropyl alcohol, butyl alcohol, isobutyl alcohol, acebutyl acebutyl acebutyl acebutyl acebutyl acebutyl acebutyl acebutyl ace

Specific examples of the fathy acid ester (A), include, for example, methy caprate, ethyl caprate, lsopropyl caprate, butly caprate, ethyl caproate, ethyl caproate, butly caprate, butly caproate, methyl caproate, methyl palmitate, ethyl palmitate, butly damitate, butly damitate, isopropyl myristate, isoseary to palmitate, methyl myristate, ethyl myristate, butly impristate, party myristate, butly impristate, butly impristate, butly impristate, butly includes, bospropyl include, butly illinoiate and the like.

Among these, there are preferable isopropyl caproate, isopropyl caprate, isopropyl palmitate, isopropyl myristate, butyl palmitate, butyl myristate, octyldodecyl myristate, butyl stearate, isocetyl isostearate, isopropyl ininolate and butyl ilinolate, particularly, isopropyl caproate, isopropyl caprate, isopropyl myristate, isocetyl isostearate, isopropyl palmitate and octyldodecyl myristate.

Representative examples of (8) are, for instance, an seter of a saturated or unsaturated fatty acid having 10 to 22, particularly 12 to 16 carbon atoms, such as capric acid, undecytic acid, lauric acid, tridecytic acid, myritate acid, pentadecytic acid, paimitic acid, heptadecytic acid, steeric acid, celec acid, nonadecanoic acid, arachic acid, linoleic acid, linolenic acid or behenic acid; and monoglycerin or polyglycerin, particularly monodycerin, diglycerin, triglycerin, traglycerin, prataglycerin or hexaglycerin, and the like.

Specific examples of the fatty acid seter (B), include, for example, glyceryl monolinotate, glyceryl monomyrisate, glyceryl monomyrisate, glyceryl monolinotate, glyceryl monociate glyceryl monomyrisate, glyceryl monociate glyceryl monociate, glyceryl monociate, glyceryl disturate, glyceryl timurisate, glyceryl disturate, glyceryl timurisate, glyceryl monociate areate, diglyceryl monociate areate, decaglyceryl monomyrisate, hexaglyceryl monociate areate, decaglyceryl monociate, decaglyceryl monociate

Among these, there are preferable glyceryl monooleate, glyceryl dioleate, glyceryl isostaerate, hexaglyceryl monoleurate and hexaglyceryl monomyristate, particularly, hexaglyceryl monoleurate and glyceryl monooleate.

As the alcohol which is a component of the base of the present invention, a monohydric or polyhydric alcohol having 2 to 12 carbon atoms can be exemplified.

Representative examples of the monohydric alcohol are, for instance, a saturated or unsaturated alliphatic monohydric alcohol such as ethyl alcohol, propyl alcohol, isopropyl alcohol, butyl alcohol, bobutyl alcohol, sebutyl alcohol, reamyl alcohol, experies alcohol experies alcohol experies alcohol and the like.

Among these, there are preferable an alighatic alcohol having 2 to 10 carbon atoms, such as ethyl alcohol, propyl alcohol, isopropyl alcohol, butyl alcohol, isobutyl alcohol, sec-butyl alcohol, ter-butyl alcohol, n-amyl alcohol, isopropyl alcohol, isomyl alcohol, isomyl

Representative examples of the polyhydric alcohol are, for instance, a saturated or unsaturated aliphatic polyhydric alcohol such as an aliphatic didydric alcohol, e.g. ethylene glycol, propylene glycol, trimethylene glycol, glycen-monochicorhydrin, 1,2-butanediol, 1,3-butanediol, 2,3-butanediol, 1,4-butanediol, isobutylene glycol, pentamethylene glycol, properties glycol, pentamethylene glycol, pentamethylene

Among these, there are preferable ethylene glycol, propylene glycol, 1,2-butanediol, 1,3-butanediol and glycerin, particularly, propylene glycol, 1,3-butanediol and glycerin.

That is, a monohydric, dihydric or trihydric alcohol having 2 to 4 carbon atoms is most preferable as the alcohol.

As water which is another component of the base of the present invention, water having properties usually usable in the field of pharmaceutical preparation can be suitably used. A salt, a saccharde, a polymer and an acid or an alkali for controlling pH can be further added to water according to the property of the medicinal compound.

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An amount of each component in the base of the present invention can be suitably determined according to a kind of a medicinal compound to be used, and there is no particular difficulty for a person skilled in the field of pharmaceutical preparation to find a suitable range of the amount.

For instance, the suitable range can be determined with taking aim at a composition wherein the three components are miscible or almost miscible with each other so that the three components do not separate from each other when mixing them.

The miscibility sometimes changes depending on the number of carbon atoms of the fatty acid ester or the alcohol to be mixed in the base and/or depending on an additive such as acid or afkail in water. Therefore alternatively, even in case of not taking aim at the miscibility, a desired base composition can be easily determined by evaluating, according to a usual method, a skin permeability of a medicinal compound contained in each base composition, with suitably changing the proportion of the amounts of the three components in the composition.

In a preferable embodiment of the present invention, the base comtains about 0.1 to about 50 % by volume of the fatty acid sets, about 10 to about 90 % by volume of the alcohol and about 1 to about 80 % by volume of water on the basis of the total volume of the three components. More preferably, the base contains about 1 to about 50 % by volume of the fatty acid setse, about 25 to about 60 % by volume of the alcohol and about 1 to about 50 % by volume of water on the basis of the total volume of the three components.

The proportions of the components in the base are explained below in connection with the number of carbon atoms of the alcohol.

- i) When a monohydric or polyhydric alcohol having at most 4 carbon atoms is used as a component of the base, the alcohol is used in an amount of about 10 to about 90 % by volume on the basis of the total volume of the three components, and water and the fatty acid ester can be used within the above ranges.
- In this case, when as the fatty acid ester an ester of a fatty acid having about 10 to about 32 carbon atoms and an alliphatic monohydric alcohol is uised, the ester which is in alliquid state at normal temperature is sultably used in an amount of about 0.1 to about 50 % by volume, and the ester which is in a solid state at normal temperature is sultably used in an amount of about 0.1 to about 30 % by volume, respectively together with about 1 to about 80 % by volume of water, on the basis of total volume of the three components.
- When as the fatty acid ester an ester of a saturated or unsaturated fatty acid having about 10 to about 22 carbon atoms and monoglycerin or a polyglycerin is used, about 5 to about 50 % by votume of the fatty acid ester which has HLB (hydrohie-lipohile blance) of at least 9.0 and about 10 to about 80 % by votume of water are suitably used and about 0.1 to about 30 % by votume of the fatty acid ester which has HLB of less than 9.0 and about 1 to about 40 % by votume of water are suitably used, on the basis of total votume of the three components.
- ii) When a monohydric or polyhydric alcohol having at least 5 carbon atoms is used as a component of the base, the alcohol is used in an amount of about 10 to about 90 % by volume on the basis of the total volume of the three components, and water and the ester can be used within the above ranges.
- In this case, when as the fatty acid ester an ester of a fatty acid having about 10 to about 32 carbon atoms and an aliphatic monohydric alcohol is used, the ester which is in alliquid state at normal temperature is suitably used in an amount of about 0.1 to about 30 % by volume, and the ester which is in a solid state at normal temperature is suitably used in an amount of about 0.1 to about 20 % by volume, respectively together with about 10 about 80 % by volume of water, on the basis of the botal volume of the three components.

When as the fatty acid ester an ester of a saturated or unsaturated fatty acid having about 10 to about 22 or and monoglycerin or a polyglycerin is used, about 15 to about 50 % by volume of the fatty acid ester which has HLB of at least 9.0 and about 10 to about 80 % by volume of water are suitably used, and about 0.1 to about 30 % by volume of the fatty acid ester which has HLB of less than 9.0 and about 1 to about 40 % by volume of water are suitably used, and about 0.1 to about 80 % by volume of the tatty acid ester which has HLB of less than 9.0 and about 1 to about 40 % by volume of water are suitably used, on the basis of total volume of the three components.

Though all of the above-mentioned combinations are suitable themselves, a base using as the alcohol a monohydric or polyhydric alcohol having at most 4 carbon atoms is rather preferable. Furt hermore, it is more preferable to use a base using an ester, which is in a liquid state at normal temperature, of a fatty acid having

about 10 to about 32 carbon atoms and an aliphatic monohydric alcohol, or an ester, whose HLB is at least 9.0, of a saturated or unsaturated fatty acid having 10 to 22 carbon atoms and monoglycerin or a polyglycerin, together with a monohydric or polyhydric alcohol having at most 4 carbon atoms.

With respect to concrete combination of the components for the base of the present invention, there can be exemplified (following bases having preferable proportion of the components. In case of a base comprising isopropyl myristate, ethyl alcohol and water, about 1 to about 30 % by volume of isopropyl myristate, about 25 to about 80 % by volume of water are used on the basis of the total volume of the three components. In case of a base comprising isopropyl myristate, isopropyl alcohol and water, about 1 to about 50 % by volume of isopropyl myristate, sopropyl alcohol and water, about 1 to about 50 % by volume of water are used on the basis of the total volume of isopropyl alcohol and about 50 about 50 % by volume of water are used on the basis of the total volume of the three components. In case of a base comprising isopropyl myristate, sur-butyl alcohol and water, about 50 % by volume of isopropyl myristate, about 50 % by volume of the their obout 80 % by volume of water are used on the basis of the total volume of the three components. In the case of a base comprising isopropyl myristate, about 80 % by volume of water are used on the basis of the total volume of the three components. In the case of a base comprising isopropyl myristate, about 80 % by volume of water are used on the basis of the total volume of the about 40 % by volume of water are used on the basis of the total volume of the total volume of water are used on the basis of the total volume of components.

The above-mentioned base of the present invention has not only suitable moisturizing property, spreadability on skin and solubilizing property as a base for transdermal administration, but also properties required for pharmaceutical preparation for transdermal administration. Therefore the base can be used, as it is, as a base for a pharmaceutical preparation such as emulsion lotton, patch, emulsion, solution or aerosol.

When the base is used for the other pharmaceutical preparations for transdermal administration such as ointment, cream, liniment, plaster-mass, plaster, tape, pack and suspension, an optional linert ingredient required for each preparation can be added to the base of the present invention.

As the optional inert ingredient, for instance, a cream-forming agent is used in a cream. The cream-forming agent includes o'w type agent (so-called as 'cream') wherein a component such as landin, propylene glycd, steary alcohol, vaseline, silicone oil, liquid partifin and/or glyceryl monostaerate is emulafiled or dispersed in a water phase with or without a surfactant and w/o type agent which is prepared by adding water to a component such as vaseline, a higher alighatic alcohol and/or liquid parrafin followed by emulsifying or dispersing with a nonlonic surfactant having little hydrophiling group.

When the base is used for a suspension, there can be added as the optional inert ingredient a suspending agent prepared by gelatinizing a mixture of water and starch, glycerin, fligh-viscostly carboxymethyfoellulose or carboxyvinyfoelymer. When the base is used for a suspending lotion, there can be added as the optional inert ingredient an additive prepared by mixing water and a gum such as sodium alginate, gum arabic, pectin or tragearth gum, a cellulose compound such as methyloellulose or additive prepared by a subject of the support of the subject of t

A flavoring agent as well as a preservative such as paracoxyberacia caid, methylparaben, ethylparaben, propylparaben, chronoutand or benzylachold may be also added to the base of the present invention. Further, there can be added various kind of emulsifying agent, dispersing agent, moistening agent, stabilizer and/or antiseptic, as well as pH adjusting agent according to the use of the base. Although the pH adjusting agent for particularly limited if it is usable in the field of pharmaceutical preparation, there can be exemplified an inorganic acid such as hydrochloric acid, sulfuric acid, nitric acid, hydrobromic acid or phosphoric acid; an organic acid such as acetic acid, succinic acid, fumaric acid, malic acid, oxalic acid, lactic acid, glutaric acid, salicitic acid, and a salic thereof.

The base of the present invention can be prepared according to the usual method, for example, easily prepared by mixing a fatty acid ester, an alcohol, water and if necessary, optional inert ingredient. The base of
the present invention can be also prepared, for example, by a method wherein a fatty acid ester is dissolved
in an alcohol, then water is added thereto followed by dissolving, emulsifying or dispersing to prepare a bear,
and then, if necessary, optional inert ingredient is added thereto followed by kneading, emulsifying or suspending. On keading, emulsifying or suspending, there can be used any mixing machine which is usually usable in
the field of pharmacoustical preparation, for example, acrow mixer, homomizer, kneader, roller mill or the like.

Another aspect of the present invention is a pharmaceutical preparation for transdermal administration, which enables a medicinal compound to be well absorbed transdermally. The pharmaceutical preparation of the present invention contains the medicinal compound in the above-mentioned base of the present invention.

The medicinal compound usable in the pharmaceutical preparation of the present invention is not particularly limited and any compound can be used. Medicinal compounds having systemic action or local action which can be administered transdermally may be usually used.

Representative examples of such medicinal compounds are, for instance, as follows:

Agents affecting cardiovascular system

antihypertensives, e.g. Ca antagonist such as clentiazem (chemical name: (+)-(25,35)-3-acetoxy-8-chioro-5-(2-dimethylaminoethyl)-2,3-dihydro-2-(4-methoxyphenyl)-1,5-benzothiazepin-4-(6H)-one), dilitazem or nifedipine, ACE inhibitor such as initiagerii, enalaprii or captoprii, adreno-p-receptor blocker sud, as bisoprioli fumarate, denopamine, propranolol or isoproterenol hydrochloride and adreno-a 2-receptor agonist such as donidine; coronary vasodilator such as nitrografies, and the like.

Neurotropic agent

diazepam, imipramine, and the like.

Agents affecting central nervous system

agent affecting autonomic nervous system such as di-methylephedrine hydrochloride; antimotionsickness agent such as diphenhydramine; antipyretic analgesic such as salicylic acid; cholinesterase inhibitor such as physostig

Agents affecting respiratory organs

bronchodilator such as 8-hydroxy-5-[(1R)-1-hydroxy-2-[N-(1R)-2-(p-methoxyphenyl)-1-methylethyl)amino]etphyl-carbostyrii or epinephrine, and the like.

Agents affecting digestive organs

enterokinesis improving agent such as trimebutine malealte, and the like.

Agents affecting endocrine system or metabolism

vitamin preparation such as vitamin A, vitamin D, vitamin E or vitamin K; polypeptide hormone such as LH-RH,
TRH, calcitorin or ANP; endogenous opioid peptide such as endorphin or dynorphin; androgen such as testosterone; estrogen such as estradici; adenticortical steroid such as corticosteroid; and the like.

Antineoplastic agent

5-fluorouracil, 6-mercaptopurine and the like.

Non-steroidal anti-inflammatory drug

aspirin, diclofenac, ibuprofen, indometacin, ketoprofen and the like.

These medicinal compound may be usable in their free form or in a form of pharmacologically acceptable salt thread. Representative examples of such salt are, for instance, a salt with an inorganic acid such as hydrochloric acid, suffuric acid or nitric acid, as alt with an organic acid such as fumaric acid, maleic acid or acetic acid, and the like.

Although, as above-mentioned, almost all of medicinal compounds can be used in the pharmaceutical preparation for transdermal administration of the present invention, there are preferably used lipophillin embedinal compounds for example, compounds having a partition coefficient between water and octanol of at most about 10°, preferably about 10-¹ to about 10°, more preferably about 10-⁴ to about 10°. When a polyhydric alcohol is used as a component of the base, there are preferably used medicinal compounds having a partition coefficient between water and octanol of about 10° to about 10°.

The amount of a medicinal compound to be used is not particularly limit in the pharmaceutical preparation for transdermal administration of the present invention and may be suitably determined according to pharmacological action of the medicinal compound to be used and disease, age, sympton and weight of a patient, it is preferable from the viewpoint of characteristics of pharmaceutical preparation for transdermal administration that the pharmaceutical preparation contains a medicinal compound usually in an amount of about 0.01 % to about 20 % (who or why) on the basis of the total amount of the pharmaceutical preparation.

When there is used a medicinal compound such as vitamin D or a hormone, which can bring about effectiveness in a very little dose, the above-mentioned amount of the medicinal compound may be further decreased.

Typical example of the pharmaceutical preparation for transformal administration of the present invention will be explained in the followings, with giving an example of a pharmaceutical preparation containing as a medicinal compound a lipophilic vitamin e.g. biologically active vitamin D₃ such as alphacaldicol or calcitrid. In such pharmaceutical preparation, among the above-mentioned bases of the present invention there are preferably used a base comprising as the fatty acid estern 3 an ester of a fatty acid estern jo 10 a 52 carbon atoms and an aliphatic monohydric alcohol having 1 to 30 carbon atoms or b) an ester of a saturated or unsaturated fatty acid then'ng 10 to 22 carbon atoms and an amono- or polyglycerin, as the alcohol a monohydric or polyhydric alcohol having 1 most 5 carbon atoms and water, and the like.

Among these there are more preferable a base comprising isopropyl myristate, ethanol and water, a base

comprising isopropyl caprate, ethanol and water, and the like.

In a preferable embodiment of the above-mentioned pharmaceutical preparation, a medicinal compound, for example, biologically active vitamin D₂ is contained in a base comprising 1 to 50 % by volume of the fatty acid ester, 10 to 90 % yo volume of the alcohol and 5 to 80 % by volume of water respectively on the basis of the bast amount of the three components.

The above-mentioned phamaceutical preparation for transdermal administration containing biologically active vitamin D₂ enables the medicinal compound to be well absorbed transdermally. Moraover, the above-mentioned pharmaceutical preparation enables an effective plasma concentration of biologically active vitamin D₃, whose half-life in vivo is short, to be stably maintained for a long time in a small does, contrary to the case orally administrating biologically active vitamin D₃. In case of administrating the phamaceutical preparation containing biologically active vitamin D₃ of the present invention, there can be therefore decreased a side effect such as hypercalcemia which often occurs in case orally administrating biologically active vitamin D₃.

Furthermore, a medicinal compound having a short half-life in vivo, such as biologically active vitamin D₃, is stable for a long period in the pharmaceutical preparation of the present invention wherein the compound is contained in the above-mentioned base of the present invention.

The pharmaceutical preparation for transdermal administration of the present invention may be various form of formulation such as emulsion lotion, patch, lotion, solution, aerosol, ointment, cream, liniment, tape, nack or suscension.

A pharmaceutical preparation in a desired form of formulation can be prepared easily by adding additional proponents required for the formulation, as above-mentioned. For example, an emulsion lotion can be prepared by mixing a medicinal compound and the base of the present invention with stirring, then, if necessary, adding additives such as colorant and flavoring agent followed by mixing, and filtrating the resulting mixture. A patch can be prepared by mixing a medicinal compound and the base and then impregnating a backing film with the obtained mixture. A claiment can be prepared by dissolving a medicinal compound in the base and then mixing the obtained mixture. A classplasm can be prepared by medicinal compound, the base and desired additives and then spreading the obtained mixture on a backing film.

The present invention is more specifically described and explained by means of the following Experimental Examples and Examples. It is to be understood that the present invention is not limited to the Examples, and various changes and modifications may be made in the invention without departing from the spirit and scope thereof.

Experimental Example 1

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An abdominal skin was taken from a Wistar male rat weighing 250 to 300 g which was previously shaved with an electric hair clippers on the day before. The skin was placed in a standard Franz-type diffusion cell (trade name: FDC-400, CROWN GLASS COMPANY (U.S.A.)). Constant temperature (37*C) water was circulated in a jacket part of the cell and saline solution was filled in a receptor compartment of the cell.

To a base for transdermal administration having each composition shown in Table 1, was added 8-hydroxy-5-{I(R}-1-hydroxy-2-{R-(R})-2-(p-methoxypheny)-1-methylethylpathylethylcarbostyril hydrochloride, so to prepare an 1 % (ww) solution thereof. To the donor compartment of the cell was administered 0.8 ml of the obtained solution. The concentrations of the medicinal compound in the receptor compartment were measured at predetermined intervals and cumulative amounts of the medicinal compound up to 8 hours after the administration were calculated.

The results are shown in Table 1.

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rnar prepa Present invention	rnarmaceuticai preparation			101	Composition of base (V/V A)	(v)		of medicinal
Present invention		Water	Fatty	Fatty acid ester		Alcohol		compound (μg/cm²)
Present invention	-	10.7	IPC	17.9	Ethyl	alcohol	71.4	
invention	6	7.4	ΙĐ	18.5	Ethyl	alcohol	74.1	
	1 67	7.4	IPM	18.5	Butyl	alcohol	74.1	2340
	4	11.5	IPM	11.5	Ethyl	Ethyl alcohol	77.0	
	ď		IPM 100	9				84
	9				Ethyl	Ethyl alcohol	100	2
	7	100						24
Reference	. 00		IPM	20	Ethyl	Ethyl alcohol	20	530
	0	20	IPM	20				31
	9	20			Ethyl	alcohol	20	6
	:=		IPP	20	Ethyl	alcohol	20	498
	12		IPC	20	Ethyl	Ethyl alcohol	20	375

Note: IPC: Isopropyl caprate IPM: Isopropyl myristate IPP: Isopropyl palmitate

Experimental Example 2

To a base for transdermal administration having each composition shown in Table 2, clentiazem maleate

was added as a medicinal compound so as to prepare an 1 % (w/v) solution or suspension thereof.

The procedure of Experimental Example 1 was repeated except for using ImI of the obtained mixture. Cumulative amounts of the medicinal compound penetrated up to 8 hours after the administration were obtained in the same manner as in Experimental Example 1.

The results are shown in Table 2.

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Table 2

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		0	ompositic	Jo u	Composition of base (v/v %)		Cumulative amount of medicinal
	Pharmaceutical preparation	Water	Fatty acid ester	acid	Alcohol		compound (μ g/cm²)
Present invention	1 2	10.7 21.9	IPM 17.9 IPM 15.6	17.9	Ethyl alcohol IPA	1 71.4 62.5	2062 2515
Reference	€ 4		1PM 100	2	Ethyl alcohol 100	1 100	221 38

lote: IPM: Isopropyl myristate IPA: Isopropyl alcohol

Experimental Example 3

ed as a medicinal compound so as to prepare a 0.1 % (w/v) solution or suspension thereof.

The procedure of Experimental Example 1 was repeated except for using lml of the obtained mixture.

Cumulative amounts of the medicinal compound penetrated up to 8 hours after the administration were obtained in the same manner as in Experimental Example 1.

The results are shown in Table 3.

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Table 3

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			omposit	ion of	Composition of base (v/v %)	Cum	Cumulative amount
	Pharmaceutical preparation	Water	Fatty acid ester	acid	Alcohol	comi	compound (μ g/cm²)
Present invention	1 2	10.7	IPM IPM	IPM 17.9 IPM 15	Ethyl alcohol Propylene glycol	71.4 9	9.7 5.1
	€ 4 C	20	IPM 100	001	Ethyl alcohol Ethyl alcohol	50 100	0.18 0.30 0.15
Reference	9 ~ 8	100	IPM	20	Propylene glycol Propylene glycol	100 50	0.03 0.38 0.05

Note: IPM: Isopropyl myristate

Experimental Example 4

pound was added to a base for transdermal administration having each composition shown in Table 4, so as to prepare a 0.1 % (w/v) solution thereof and saline solution containing 20 % (v/v) of polyethylene glycol 400 was used as a receptor fluid.

Cumulative amounts of the medicinal compound penetrated up to 8 hours after the administration were obtained in the same manner as Experimental Example 1.

The results are shown in Table 4.

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	:		composition of	Composition of base (v/v %)	Cumulative amount
	Pharmaceutical preparation	Water	Fatty acid ester	Alcohol	compound (μg/cm²)
	11 0	4 4	ISIS 16 RS 16 9	Isopropyl alcohol Ethyl alcohol	80 11.2 76.3 41.4
Fresent	7 6	0.0	ODM 19.4	Isopropyl alcohol	
invention	0 4	17	GMO 28	Ethyl alcohol	
	r LC	20	IPM 5	Ethyl alcohol	
Reference	9			Isopropyl alcohol Ethyl alcohol	100 1.2 100 0.8
Note: ISIS:	Note: ISIS: Isocetyl isostearate				

Experimental Example 5

To a base for transdermal administration having each composition shown in Table 5, antipyrine as a med-

Butyl stearate Octyldodecyl myristate Glyceryl monooleate Isopropyl myristate

icinal compound was added so as to prepare an 1 % (w/v) solution thereof.

The procedure of Experimental Example 1 was repeated except for using 1ml of the obtained mixture.

Cumulative amounts of medicinal compound penetrated (Y axis) were plotted against time (X axis). A slope of a part of the straight line was regarded as a flux of the medicinal compound and a X-intercept was regarded as a lag-time. These values were compared between some preparations as shown in Table 5.

Table 5

		3	omposit	ion of	Composition of base (v/v %)		1
	Pharmaceutical preparation	Water	Fatty	Fatty acid ester	Alcohol	— lag time (hour)	(μ g/cm²/nour)
Present invention	1	10.7	IPM	IPM 17.9	Ethyl alcohol	71.4 0.6	63.6
Reference	07 to 44 to	100	IPM	20	Ethyl alcohol Ethyl alcohol Ethyl alcohol	2.8 100 5.1 50 4.5 80 1.7	0.45 14.3 4.4 54.3

Note: IPM: Isopropyl myristate

Experimental Example 6

Object:

A vitamin D deficient rat was administered with a pharmaceutical preparation for transfermal administration of the present invention wherein biologically active vitamin D₃ was contained in a base consisting of isopropyl myristate, ethanol and water, in order to examine the action of the pharmaceutical preparation on plasma concentration of calcium and bone mineral density.

10 Preparation of pharmaceutical preparation:

Biologically active vitamin D₃ was dissolved in a base of isopropy myristate, ethanol and water (proportion of the components = 1:4:0.5) to give a 0.01 µg/mt solution of biologically active vitamin D₃. A patch (2.5 cm²) impregnated with 1 ml of the obtained solution was prepared as a pharmaceutical preparation for transdermal administration of the present invention. As a control, a patch impregnated with 1 ml of only the above-mentioned base was prepared.

Test method:

Wistar male rats (3.5 weeks) were fed with a cliet which contains 0.44 % of calclum and no vitarin D (a fed rexperiment, trade name: Diet 11, commercially available from Clea Japan Inc.) for 2 weeks and then fed with a diet which contains little calclum and no vitamin D prepared by removing calclum from Diet 11, for a week. After the feeding, the rats were divided into two groups. While breeding with Diet 11, one group (exclusing compound-administered group) was administered with the patch containing biologically active vitamin D₂ and the other group (control group) was administered with the patch impregnated with only the above-mentioned base, each patch being attached to shaved abdomen or regiones dorsales of each rat. Each patch was attached with exchanging the newly prepared patch twice a week for 7 weeks in both groups.

Blood was collected from jugular vein of rat at weekly internals after the administration and the concentration of calcium in plasma was measured by atomic absorption spectrophotometry.

Femur was extracted from each rat 7 weeks after the administration and dried under reduced pressure at 100°C for 8 hours. Then the bone mineral density of the femur was calculated.

The bone mineral density was obtained by measuring a bone mineral content (BMC) by means of single photon absorptiometry with a bone mineral analyzer (trade name: DCS-600, commercially available from Aloka Co., Ltd.), measuring an area of the bone (AREA) projected by radiography and then calculating BMC/AREA.

Result

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As shown in Table 6, the biologically active vitamin D₃ was absorbed transdermally. Therefore the absorption of calcium in gut was improved and the concentration of calcium in plasma was restored to almost the normal value.

On the other hand, the concentration of calcium in the control group further lowerd compared with its initial value, and the values at 3 weeks to 7 weeks after the administration were almost one-second of that of normal group which was fed with normal solid diet (trade name: CRF-1, commercially available from Charles River Japan Inc.).

As shown in Table 7, the bone mineral density of the vitamin D deficient rat was statistically high in the medicinal compound-administered group compared with that in the control group.

As shown in Fig. 1, when the femur was divided in equal 5 parts perpendicularly to its longitudinal direction, the bone mineral density at every part was high in the medicinal compound-administered group compared with that in the control group.

Table 6

	Time after	Co	ncentrations of calcium in plasma (mo	g/dl)
5	administration (week)	Control group	Medicinal compound-adminis- tered group	Normal group
	0	8.0	7.6	9.6
	1	8.0	8.0	9.4
0	2	7.4	9.2	9.7
	3	5.4	8.6	9.7
	4	5.3	9.5	9.3
5	5	5.0	9.4	10.3
	6	4.8	9.2	9.7
	7	4.9	8.2	9.3

Table 7

0	ry weight f rat emur (mg)	BMC (mg)	AREA (cm²)	Bone mineral density(mg/cm²)
Medicinal				•
compound-	457.6	196.4	1.942	101.0 #
administered group	±11.0	±7.73	±0.039	±2.56
Control	382.7	147.4	1.719	85.6
group	±19.4	±7.59	±0.058	±2.11

^{#:} p < 0.05 vs control

Experimental Example 7

Object:

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A normal rat was administered with a pharmaceutical preparation for transdermal administration of the present invention wherein biologically active vitamin D₃ was contained in a base consisting of isopropyl myristate, ethanol and water, in order to examine the bioavailability.

Preparation of pharmaceutical preparation:

Biologically actitive vitamin D_3 was dissolved in a base of isopropyl myristate, ethanol and water (proportion of the components = 1:4:0.6 or 1:9.5:9.5) to give a 0.1 μ g/ml solution of biologically active vitamin D_3 . A patch

(5cm²) impregnated with Iml of the obtained solution was prepared as a pharmaceutical preparation for trasdermal administration of the present invention. As a reference, a patch impregnated with 1 ml of an 1 µg/ml solution of biologically active vitamin D₃ in ethanol was prepared.

5 Test method:

Each patch was attached to an abdomen of rat which was previously shaved the day before. Blood was collected from jugular vein of the rat 6, 24 and 48 hours after the attaching. Plasma concentrations of biologically active vitamin D₃ (1a., 25(OH),D₃) were measured by HPLC-RRA method and the obtained bloavaliabilities were compared between groups.

Result:

As shown in Table 8, the plasma concentration of 400 to 500 pg/ml was maintained for 24 to 48 hours after the administration in the group administered with the apharmaceutical preparation for transdermal administration of the present invention. On the other hand, in case of administering the reference pharmaceutical preparation, even ten times dose (1 µg) could not raise the plasma concentration from the concentration before the administration.

Table 8

Composition of	Dose	Plasma	concen	tration (p	g/ml)
base	(μg/rat)	0hour	6hours	24hours	48hours
IPM:E:W (1:4:0.6)	0.1	117	212	405	436
IPM:E:W (1:9.5:9.5)	0.1	117	336	564	516
Ethanol alone	1	101	144	226	118

IPM: Isopropyl myristate

E : Ethanol
W : Water

Example 1

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Into a base consisting of 17.9 % (v/v) of isopropyl myristate, 71.4 % (v/v) of ethyl alcohol and 10.7 % (v/v) of water, 17β-estradiol was dissolved so that the concentration thereof became 0.1 % (w/v). Hydroxypropyl-cellulose-St. Commercially available from Nippon Soda Co., Ltd) was added to thus obtained phramaceutical preparation in an amount of 200 mg per 1 g of the pharmaceutical preparation and dissolved therein. The obtained mixture was then spread on a polyethylene sheet to form a 1 cm radius circle, thereby giving a gel ointment.

Using the obtained gel clintment, the procedure of Experimental Example 1 was repeated except that saline solution containing 20 % (v/V) of polyethylene glycol 400 was used as a receptor fluid, be examine a skin permeability of the medicinal compound. The cumulative penetration amount of the medicinal compound penetrated up to 24 hours was found to be 41.7 (µg/cm²). On the other hand in case of using a pharmaceutical preparation for transdermal administration prepared by adding hydroxypropicalitudes. St. to a 1.1 % (wi) solution of 17β-estradiol dissolved in ethanol in the same way as described above, the cumulative amount of the medicinal compound penetrated up to 24 hours was found to be 3.0 (µg/cm²).

Example 2

To 8 g of vaseline was added 0.1 g of a surfactant (trade name: Rheodol SP-010, commercially available from Kao Corporation) and the obtained mixture was heated to 70° to 80°C to give a solution. After cooling the solution to 50° to 60°C, thereto was gradually added with stirring 2 g of a mixture which was prepared by adding 17β-estradiol to a base consisting of 17.9 % (v/v) of isopropyl myristate, 71.4 % (v/v) of ethyl alcohol and 10.7 % (v/v) of water so that the concentration of 17β-estradiol in the solution became 0.1 % (v/v). Then the resultant solution was cooled with stirring to give an ointment.

The cumulative amount of the medicinal compound penetrated up to 24 hours was examined in the same manner as in Example 1 and found to be 12.4 (µg/cm²). On the other hand, in case of using a pharmaceutical preparation for transdermal administration preparared by adding a 0.1 % (w/v) solution of 17p-estradiol dissolved in ethyl alcohol to a vaseline containing Rheodol SP-010 in the same manner as described above, the cumulative amount of the medicinal compound penetrated up to 24 hours was found to be 6.8 (µg/cm²).

5 Example 3

Into a base consisting of 17.9 % (W/) of isopropyl myristate, 71.4 % (W/) of eithyl alcohol and 10.7 % (W/) into a loss of the constraint of the constraint

On the other hand, in case of using a pharmaceutical preparation for transdermal administration of a 0.05 % (w/y) solution of biologically active vitamin D₂ dissolved in ethyl alcohol and in case of using a pharmaceutical preparation for transdermal administration wherein 0.05 % (w/y) of biologically active vitamin D₂ is contained in a vehicle consisting of ethanol or a vehicle consisting of 97 % (v/v) of propylene glycol and 3 % (v/v) of Azone, the cumulative amounts of the medicinal compound penetration up to 8 hours after the administration were found to be 0.1 (ug/cm²) in both cases.

Example 4

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Into 30 ml of a base consisting of 17.9 % (v/v) of isopropyl myristate, 71.4 % (v/v) of ethyl alcohol and 10.7 % (v/v) of water, was dissolved 0.05 g of Inidapril. A circular non-woven fablic (trade name: ED-415c, commercially available from Japan Vilena Co., Let) having a diameter of 2.5 cm was impregnated with 0.3 ml of the obtained solution, then laminated with a circular alminium foll having a diameter of 3 cm thereon and further covered with a circular poly(viny) chloridole) film having a diameter of 4 cm which surface was coated with an oressure-sensitive achievity or prepare a patch.

The obtained patch (dose: 2 mg/kg) was attached to the abdomen of a Wistar male rat weighting about 250 to about 300 g which was previously shaved on the day before, and fixed with an elastic bandage. Blood was collected from ligular value for the rat at predetermined intervals and the concentration of a metabolite (chemical name: (45)--methyl-3-((25)-2-(N-(15)-1-carboxy-3-phenylpropyl)amino-propionyl)-2-oxolinidazo-idine-4-carboxylic acid in plasma was measured by means of radioimmunosassy.

The results are shown in Table 9.

Table 9

		PI	asma conce	entration(ng/	ml)
o	Time (hour)	1	2	4	6
-	Pharmaceutical preparation of the present invention	8.9	99.3	257.9	174.5

In case of using a patch prepared in the same manner as discribed above except that imidapril was dissolved in water, the concentration of the active metabolite in plasma was less than the detection limit.

Example 5

Into 100 ml of a base consisting of 17.9 % (v/v) of isopropyl myristate, 71.4 % (v/v) of ethyl alcohol and 10.7 % (v/v) of water, was dissolved 1 mg of biologically active vitamin D₃ (calcitriol).

Using 1 ml of thus obtained solution, a patch was prepared in the same manner as in Example 4 and administered transdermally to Wister male rats. Blood was collected from abdominal aorta and the concentration of the biologically active vitamin D₃ in blood was measured by HPLC at 24 hours and 48 hours after administration respectively.

As a reference, a patch was prepared in the same manner as described above except that 1 mg of biolegically active vitamin D₂ was dissolved in 100 ml of ethyl alcohol, and using thus obtained reference patch, the concentration of biologically active vitamin D₂ in blood was also measured by HPLC.

The results are shown in Table 10.

Table 10

	Plasma conce	entration(ng/ml)
Time (hour)	24	48
Pharmaceutical preparation of the present invention	9.8	10.1
Reference	less than detection limit	less than detection limit

5 Example 6

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Epicutaneous testing patch (trade name, Finn chamber, commercially available from Taisho Pharmaceutical Co., Ltd) wherein each base for transdermal administration shown in Table 11 was impregnated was attached to brachial skin of a healthy person. The patch was detached from the skin 7 hours after the attaching and the condition of the skin was observed 24 hours after the attaching. The estimation was carried out based on the following ordination criterion.

The results are shown in Table 11.

Pable 11

	Ē		Composition	of 1	Composition of base (v/v %)	Ç	Retimation	
	rnarmaceutical	Fatty Water ester	Fatty acid ester	_	Alcohol	3		
Present invention	2	10.7	IPM IPM	17.9 15.6	17.9 Ethyl alcohol15.6 Isopropyl alcohol	71.4	##	
Reference	6.4	102	Azone 3 Menthol 10	01	Propylene glycol Ethyl alcohol	97	+27	
Note: IPM: Crite	Note: IPM: Isopropyl myristate Criterion:							
	#: no change #: slight erythema #2: clear erythema and blab #4: corrors erythema and blab	ma 18 Sema and	497					

Example 7

A mixture of 6 g of stearyl alcohol, 1 g of polyethylene glycol 6000 and 1 g of 1,2,6-hexanetriol was heated to 80° to 85°C to prepare a solution. 17β-estradiol was added thereto and mixed therein so that the final con-

centration thereof became 0.1 % (w/w). Thereto was added a base of 8.4 g of 1,3-butanediol, 1.8 g of water, 1.8 g of isocetyl isostearate and 0.1 g of Rheodol SP-010, which base was separately heated at 80°C, and the resulting mixture was stirred and then cooled with mixing till the mixture solidificated. Thus an ointment was prepared.

Example 8

The procedure of Example 7 was repeated except that 1.8 g of isopropyl capronate was used instead of 1.8 g of isopetyl isostearate, to give an ointment.

Example 9

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Into a mixture of 20 g of ethanol and 30 g of water was dissolved 1 g of antipyrine. To the obtained solution was added 10 g of polyvinyl alcohol (completely saponificated PVA, degree of polymerization: 2000) and the obtained mixture was heated with stirring to prepare a solution. Thereto were added 20 g of glycerin and 10 g of hexaglyceryl monolaurate, followed by stirring. Water was added to the obtained mixture to make the total weight 100 g, followed by sufficiently stirring. Then the mixture was freezed and thawed to prepare a polyvinyl alcohol cell.

Example 10

In a beaker were sufficiently stirred 0.5 g of carboxyvlnyl polymer (trade name: HIVISWAKO 104, commercial) available from Wako Pure Chemical industries, Ltd.), 7.5 g of isopropyl alcohol and 10 g of water 17;Bestracidi was added thereto so that the final concentration thereof baceme 0.1 % (w/w) and then a solution of 2.5 g of isopropyl alcohol and 0.5 g of butyl stearate was gradually added. With stirring the obtained mixture, 0.25 g of disopropanolamine was gradually added thereto and the obtained mixture was stirred to give a gel having a high viscosity.

Using 1 g of thus obtained gel, the accumulative penetration amount of the medicinal compound penetrated up to 8 hours after the administration was measured in the same manner as in Example 1 and found to \$1.5 µg/cm². On the other hand, in case of using a gel prepared by adding a 0.1 % (www) solution of 178-estratiol disadved in isopropyl alcohol to a solution of carboxyvinylpolymer (trade name: HIVISWAKO 104) disadved in isopropyl alcohol, the cumulative penetration amount of the medicinal compound penetrated up to 8 hours after the administration was found to be 0.89 µg/cm².

Claims

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- A base for transdermal administration for a medicinal compound comprising a fatty acid ester, an alcohol
 and water.
- A base as claimed in claim 1, wherein the fatty acid ester is a higher fatty acid ester and the alcohol is a monhydric alcohol or a polyhydric alcohol.
- A base as claimed in claim 1 or claim 2, wherein the base comprises about 0.1 to about 50% by volume
 of the fatty acid sater, about 10 to about 90% by volume of the alcohol and about 1 to about 80% by volume
 of water based on the total volume of these three components.
- 4. A base as claimed in any one of the preceding claims, wherein the alcohol is an alcohol having 2 to 12 carbon atoms, and the fatty acid sater is (A) an ester of a fatty acid having 1 to 32 carbon atoms and an aliphatic monohydric alcohol having 1 to 30 carbon atoms or (B) an ester of a saturated or unsaturated fatty acid having 10 to 22 carbon atoms and a mono- or polyglycerin.
- 5. A base as claimed in any one of the preceding claims, wherein the alcohol is a montydric, dithydric or trihydric alcohol having 2 to 4 carbon atoms, and the fatty acid ester is an ester of a fatty acid having 6 to 18 carbon atoms and an aliphatic montydric alcohol having 3 to 20 carbon atoms or an ester of a saturated or unsaturated fatty acid having 12 to 18 carbon atoms and a mono- or polypicanis elected from the group consisting of monoglycenii, diglocenii, triglocenii, trashgycenii, pentaglycenii and haxaglycenii.

- A base as claimed in claim 1 or claim 2, wherein the fatty acid is isopropyl myristate or ispropyl caprate, and the alcohol is ethanol.
- A pharmaceutical preparation for transdermal administration comprising a medicinal compound and a base for transdermal administration comprising fatty acid ester, an alcohol and water as claimed in anyone of the preceding claims.
- A pharmaceutical preparation as claimed in claim 7, wherein the fatty acid ester is isopropyl myristate or isopropyl caprate and the alcohol is ethanol.
- A pharmaceutical preparation as claimed in claim 7 or claim 8, wherein the medicinal compound is a lipophilic compound.

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 A pharmaceutical preparation as claimed in claim 8, wherein the medicinal compound is a biologically active vitamin D₃.

FIG. 1

